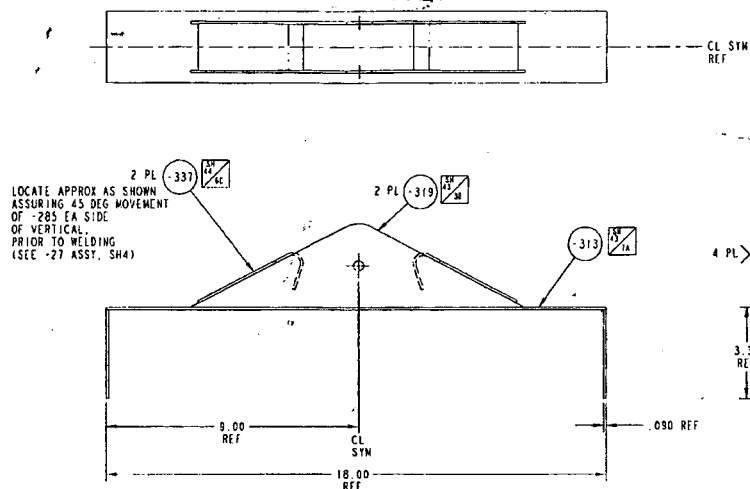
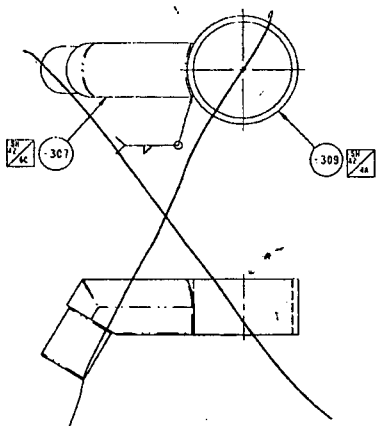


RELEASED
66-11-20

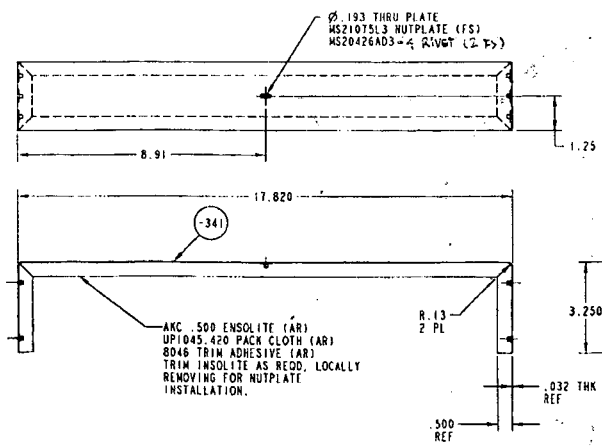


① -29 BLADE POSITIONER WELDMENT
SCALE 0.500

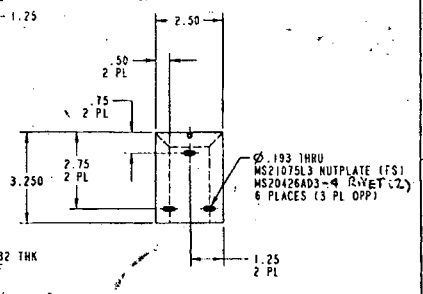


-25 TUBE GUIDE WELDMENT
SCALE 1.000

SUPERCEDED BY
DB440-1 & DB440-3



① -35 LOWER PAD ASSY
SCALE 0.500
MATL FOR -341: .032 THK 2024-T3, 00-A-250/4



PREMIER AVIATION, INC.
3002 Aviation Parkway, Grand Prairie, Texas 75052
C105UV8 B67-43001 B1
SCALE: (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13) (14) (15) (16) (17) (18) (19) (20) (21) (22) (23) (24) (25) (26) (27) (28) (29) (30) (31) (32) (33) (34) (35) (36) (37) (38) (39) (40) (41) (42) (43) (44) (45) (46) (47) (48) (49) (50) (51) (52) (53) (54) (55) (56) (57) (58) (59) (60) (61) (62) (63) (64) (65) (66) (67) (68) (69) (70) (71) (72) (73) (74) (75) (76) (77) (78) (79) (80) (81) (82) (83) (84) (85) (86) (87) (88) (89) (90) (91) (92) (93) (94) (95) (96) (97) (98) (99) (100)

ORIGINAL

Date: Wednesday, 29/10/2008 8:49:01 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER WELDMENT

Job Number: 43056

Part Number: PB674300129

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Inspected



Comment: INSPECT WORK TO CURRENT STEP

Sosulul4 (x2)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1



FL 08/11/14 (2)

8.0

POWDER COATING

POWDER COATING



M102316



(2x)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

*11:30
320 OF
12:00*

M-L 08/11/14

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



MF 08-11-14

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST.*



MF 08-11-14

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



08/11/17

Job Completion



MF 08-11-14

Date: Wednesday, 29/10/2008 8:49:00 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLADE POSITIONER WELDMENT
Job Number	: 43056		
Estimate Number	: 13443		
P.O. Number	:	Part Number	: PB674300129
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.40
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 41376	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>MF 08-10-29</u>		
Comment	: Est Rev:A 08-06-27 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001313	Plate
-----	--------------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Plate

batch: 41503MF 08-11-04

2.0	PB6743001319	Gusset
-----	--------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Gusset

batch: 40067 x1, 41504 x3.MF 08-11-04

3.0	PB6743001337	Upper Pad Assembly
-----	--------------	--------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Upper Pad Assembly

batch: 40295 x2, 41506 x2MF 08-11-04

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1

****FOR -337 LOCATE APPROX. AS SHOWN ASSURING 45 DEG. MOVEMENT OF -285 EACH SIDE OF VERTICAL, PRIOR TO WELDING****

1- ASSEMBLE AND WELD AS PER DWG

CPL 08-11-06(x2)

5.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

11/11/14 (2)